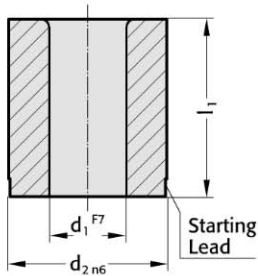




Drill bush without collar, DIN 179, Shape A

277.



Material:

Case hardened steel
Hardness 740 ± 40 HV 10

Execution:

Diameters d_1 and d_2 precision ground.

277. Drill bush without collar, DIN 179, Shape A

d_1	d_2	l_1	6	8	9	10	12	16	20	25	28	30	35	36	45	56	67	78
0.4 - 1	3		•		•													
1.1 - 1.8	4		•		•													
1.9 - 2.6	5		•		•													
2.7 - 3.3	6			•			•	•										
3.4 - 4	7			•			•	•										
4.1 - 5	8			•			•	•										
5.1 - 6	10					•		•	•									
6.1 - 8	12					•		•	•									
8.1 - 10	15						•	•	•	•								
10.1 - 12	18						•	•	•	•								
12.1 - 15	22							•	•	•	•			•				
15.1 - 18	26							•	•	•	•			•	•			
18.1 - 22	30								•	•	•			•	•			
22.1 - 26	35								•	•	•			•	•			
26.1 - 30	42									•	•			•	•	•		
30.1 - 35	48										•			•	•			
35.1 - 42	55											•		•	•		•	
42.1 - 48	62											•		•	•		•	
48.1 - 55	70											•		•	•		•	
55.1 - 63	78												•		•		•	•

Ordering Code (example):

Drill bush without collar, DIN 179, Shape A	=277.1.
Guide diameter d_1	12.1 mm = 1210.
Length l_1	16 mm = 016
Order No	=277.1.1210.016