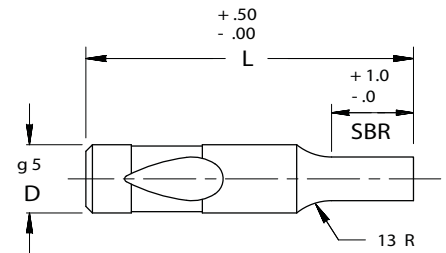
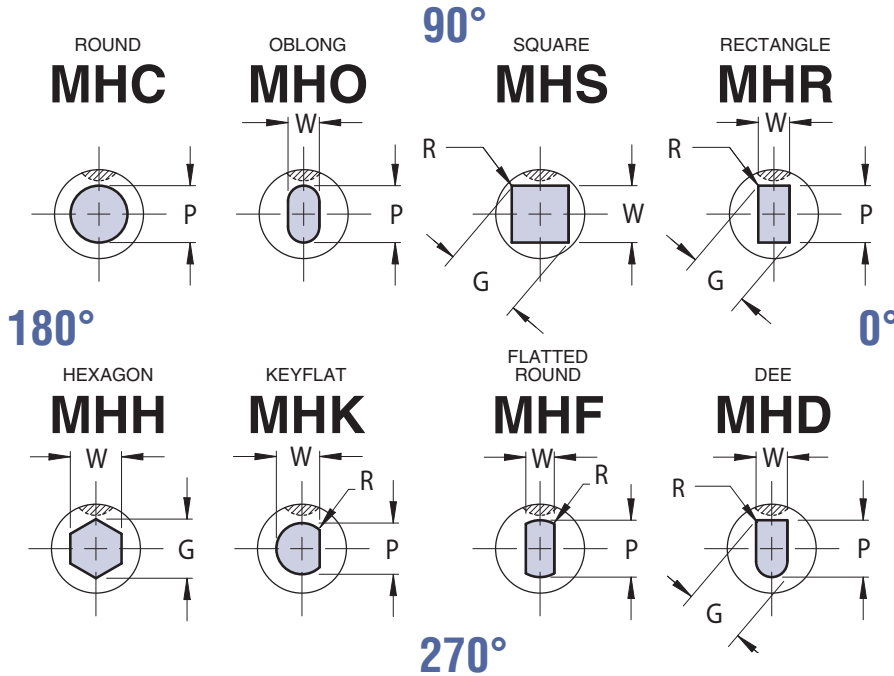


BALL LOCK PUNCHES



HEAVY DUTY/SOLID



ORDER EXAMPLE:

(Reference page 4)

SPECIFY:	QTY:	TYPE	"D"	"L"	POINT LENGTH	P(OR P&W) DIMENSIONS
EXAMPLE:	6	MHC	13	90	C	8.0
EXAMPLE:	6	MHO	16	80	STD	14.0 x 7.0

Note: When ordering, standard quantity breaks are: 1, 2-3, 4-11, 12-23, 24-49, 50-99

VIEWS ARE SHOWN LOOKING THROUGH THE SHANK BUT DRAWN WITH SOLID LINES FOR CLARITY.

Complete design & CAD files visit WWW.MOELLERMCAD.COM

FOR STANDARD ALTERATIONS SEE PAGES 59-63.

CATALOG TYPE	SHANK DIA D	ROUND	SHAPE		OVERALL LENGTH "L"					
		RANGE P	MIN W	MAX G/P	71	80	90	100	110	125
MH_ 10	10	2.50 - 9.98	2.50	10.00	X	X	X	X	X	X
MH_ 13	13	5.00 - 12.98	4.50	13.00	X	X	X	X	X	X
MH_ 16	16	8.00 - 15.98	6.00	16.00	X	X	X	X	X	X
MH_ 20	20	12.00 - 19.98	8.00	20.00	X	X	X	X	X	X
MH_ 25	25	16.00 - 24.98	10.00	25.00		X	X	X	X	X
MH_ 32	32	24.00 - 31.98	12.00	32.00		X	X	X	X	X
MH_ 40	40	30.00 - 39.98	14.00	40.00		X	X	X	X	X

Material

Steel: M2, HRC 60-63

Standard Point Tolerance

Round P $\pm .01$
- .00

	.01	P to D
	.02	P to D

Shape P, W $\pm .01$

When P = D Shank Tolerances Apply

CATALOG TYPE	SHANK D	SBR		
		NAPMA STD	ALTERNATES B	C
MH_ 10	10	19	10	—
MH_ 13	13	19	13	25
MH_ 16	16	19	13	25
MH_ 20	20	19	13	25
MH_ 25	25	19	13	25
MH_ 32	32	19	13	25
MH_ 40	40	25	19	30

L=71 SBR MAX=19

STANDARD BALL SEAT LOCATION IS AT 90° AS SHOWN. AVAILABLE AT 0°, 180°, 270°, FOR SAME PRICE.